

Reversible Drum Vac™

**Pump 55 gallons in 90 seconds!
Two-way pumping action!**

What Is The Reversible Drum Vac?

A safe, maintenance free way to recover:

- Coolant
- Hydraulic oils
- Liquid spills
- Sludge and chips
- Tramp oil
- Waste water

Why The Reversible Drum Vac?

EXAIR's compressed air operated Reversible Drum Vac System attaches quickly to any closed head 30 or 55 gallon (45 imperial gallon/205 liter) drum. Its high powered vacuum fills the drum in less than two minutes. With the simple turn of a knob, the same stainless steel pump quickly empties the drum. Coolant sumps can be easily refilled, floor spills vacuumed, or contaminated liquids transferred to filtration tanks in minutes. The flow rate in and out of the drum can be controlled with the knob, making it ideal for dispensing liquids.



EXAIR's Mini Reversible Drum Vac System delivers the same two-way action for small jobs. It comes complete with a 5 gallon drum and all the tools.

Electrically operated "all purpose" vacuums aren't designed for use in industrial environments. As a result, motors wear out quickly and impellers clog. The Reversible Drum Vac does not use electricity and has no moving parts, assuring maintenance free operation. An automatic safety shutoff valve prevents spills or overfilling.

Applications

- Coolant sumps
- Food processing
- Lathes
- Floor cleanup
- EDM machines
- Pits
- Screw machines
- Machining centers
- Tanks

Advantages

- No moving parts
- Maintenance free
- Stainless steel construction
- Safe – no electricity
- Built-in pressure/vacuum relief
- Compact and portable
- Installs quickly
- Spill free – auto safety shutoff
- Fits standard closed head drum



EXAIR's Mini Drum Vac allows for quick and easy clean up of small messes.



Model 6901 Spill Recovery Kit used with the Mini Reversible Drum Vac provides fast cleanup of messy spills.

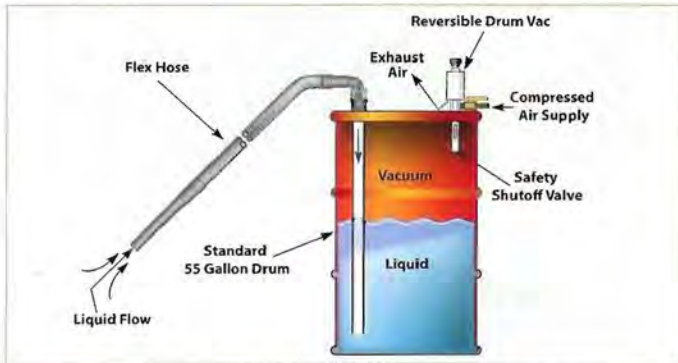


Model 6196-30 30 Gallon Reversible Drum Vac empties the coolant sump of a CNC mill.

Reversible Drum Vac

Reversible Drum Vac Specifications

Pressure Supply 80 PSIG (5.5 BAR)	Air Consumption		Water Flow Rate		
	DESCRIPTION	SCFM	SLPM	GPM	LPM
	REVERSIBLE DRUM VAC	19	538	30	114



Warning: Do not use with any material with a low flash point or with flammable liquids such as fuel oil, alcohol, mineral spirits, gasoline, or kerosene.



Model 6196-5 Mini Reversible Drum Vac System includes a 5 gallon drum w/lid, spill recovery kit, vacuum hose and all tools.



The Model 6196 and Model 6196-30 Reversible Drum Vac Systems include a vacuum hose and an aluminum wand.



Model 6296 Deluxe Reversible Drum Vac System includes a 55 gallon drum dolly, spill recovery kit, vacuum hose and all tools.

A steel drum with nominal thickness of 1.5mm (16 gauge) is recommended (ANSI Standard #MH2-1997).



Model 6296 Reversible Drum Vac fills or empties machine sumps quickly and easily.

Reversible Drum Vac Systems

Model #	Description
6196	55 Gallon Reversible Drum Vac System - includes two-way pump assembly (1/4 NPT), shutoff valve, 10' (3m) flexible vacuum hose (1-1/2"/38mm I.D.) with 90° quick release elbow connection, (1) aluminum wand (drum not included).
6296	55 Gallon Deluxe Reversible Drum Vac System - same as above and adds drum dolly, spill recovery kit, (2) extension wands, crevice tool, and skimmer tool (drum not included).
6196-30	30 Gallon Reversible Drum Vac System - includes two-way pump assembly (1/4 NPT), shutoff valve, 10' (3m) flexible vacuum hose (1-1/2"/38mm I.D.) with 90° quick release elbow connection, (1) aluminum wand (drum not included).
6196-5	Mini Reversible Drum Vac System - includes two-way pump assembly (1/4 NPT), shutoff valve, 5 gallon container with lid and locking ring, 10' (3m) flexible vacuum hose (1-1/2"/38mm I.D.) with 90° quick release elbow connection, aluminum wand, spill recovery kit, (2) extension wands, crevice tool and skimmer tool.

Accessories

Model #	Description
9001	Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1841 SLPM)
9005	Oil Removal Filter, 3/8 NPT, 15 - 37 SCFM (425 - 1048 SLPM)
9041	55 Gallon Drum Dolly
9041-30	30 Gallon Drum Dolly
6901	Spill Recovery Kit includes a one-piece 54" (1372mm) ABS wand and 14" (356mm) double blade squeegee tool.
6580-20	20' (6.1m) Static Resistant Vacuum Hose



See page 2 for complete details.